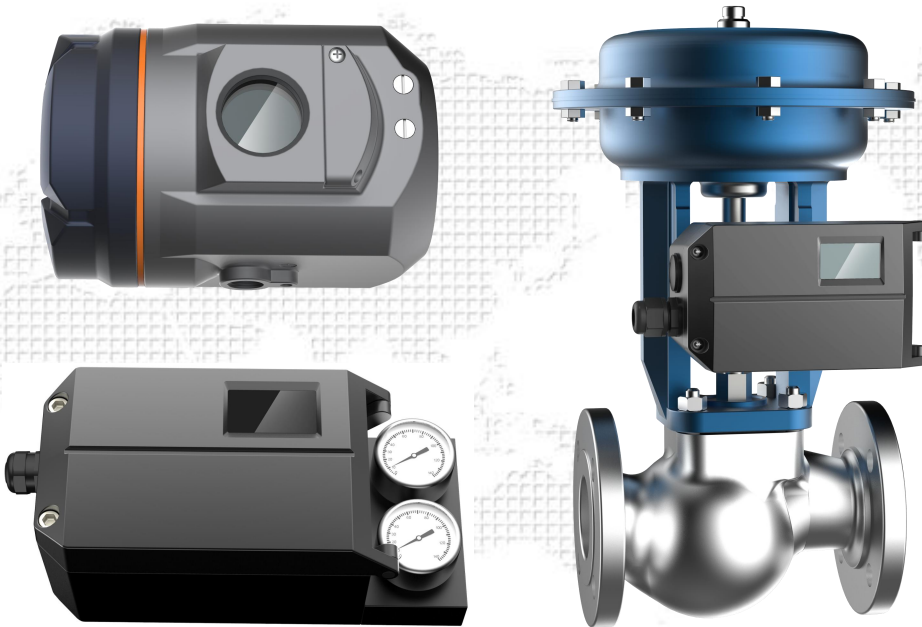


# IP6000系列定位器

## IP6000 Series Intelligent Valve Positioner Brief Introduction

---



**POWERFLOW**  
Expertise in flow control

IP6000 intelligent valve positioner is mounted on pneumatic actuators. It's used to control air intake and exhaust of the pneumatic actuators to drive the valve position to the set point by calculating both data from 4-20mA DC signal and feedback position.



## 1 Technical Description



Ex d linear type



Ex ia linear type

- **Enclosure material**  
Aluminum
- **Pressure gauge block material**  
Aluminum, anodized
- **Input signal**  
Input resistance: 120Ω  
Limit voltage: 28V
- **Output signal**  
Feedback type: 2-wire 4~20mA signal,  
internal resistance 120Ω
- **Digital communication protocol**  
HART 7
- **Minimum operating current**  
3.8mA
- **Steady state air consumption**  
≤ 0.4 L/min

## ● Stroke range

Default linear type: 10~100mm

Default rotary type: 30~100°

Separate type: 5~25mm

Optional mounting bracket: Hard connection or soft connection

Note: The stroke range of remote type is the same as that of default type

## ● Pneumatic data

Auxiliary power (air supply):  
compressed air, carbon dioxide, nitrogen,  
inert gas, clean natural gas

Air quality meets ISO 8573-1 standard

Pressure range: 1.4~7bar(20.3~101.5psi)

Solid particle size and density: Grade 3

Pressure dew point: Class 3 (minimum 20K  
(36° F) lower than the ambient temperature)

Oil content: Class 3

## ● Flow rate

Intake:

2 bar 4.8 Nm<sup>3</sup>/h

4 bar 8.0 Nm<sup>3</sup>/h

6 bar 11.2 Nm<sup>3</sup>/h

Exhaust (fail-safe):

2 bar 5.9 Nm<sup>3</sup>/h

4 bar 9.8 Nm<sup>3</sup>/h

6 bar 13.7 Nm<sup>3</sup>/h

Exhaust (fail-freeze):

2 bar 6.6 Nm<sup>3</sup>/h

4 bar 11.1 Nm<sup>3</sup>/h

6 bar 15.6 Nm<sup>3</sup>/h

The value of the flameproof type (IP6000d)  
is reduced by about 20%

## ● Electrical connection

NPT1/2

M20×1.5

## ● Pneumactical connection

NPT1/4

G1/4

## ● Protection class

IP66

## ● Vibration resistance

0.15mm, 10Hz-60Hz, 20 cycle/axis

20m/s<sup>2</sup>, 60Hz-500Hz, 20 cycle/axis

Recommended range for control valve  
≤ 20 m/s<sup>2</sup>, no resonance peak

## ● Basic error & Hysteresis error

Basic error: ≤ 1%

Hysteresis error: ≤ 1%

## ● Ambient temperature

Normal version for non-explosion-proof:  
-20°C ~ +80°C

Optional version for non-explosion-proof:  
-40°C ~ +80°C

Normal version for explosion-proof:  
-20°C ~ +80°C(T4), -20°C ~ +40°C(T6)

Optional version for explosion-proof:  
-40°C ~ +80°C(T4), -40°C ~ +40°C(T6)

Ex d default type: -20 °C ~ +60 °C

Ex d low temperature type : -40 °C ~ +60 °C



Ex ia type

# 1 Technical Description

## ● Explosion-proof grade and applicable zone

Intrinsically safe: Ex ia IIC T4/T6 Ga

Apply to Zone 0, Zone 1, Zone 2

Flameproof: Ex d IIC T6 Gb

Apply to Zone 1, Zone 2



Ex d type

Intrinsically safe type electrical parameters

Circuit name	Max input voltage $U_i$ (v)	Max input current $I_i$ (mA)	Max input power $P_i$ (W)	Max internal equivalent parameters	
				$C_I$ (nF)	$L_I$ (mH)
4~20mA Input	28	93	0.66	≈ 0	≈ 0
4~20mA Output	28	93	0.66	≈ 0	≈ 0

Summary of electromagnetic compatibility results

Object	Description	Standard	Test level	Result
Ex ia type	Electrostatic discharge immunity	GB/T 17626.2	±4kV 触点 ±8Kv 空气	Pass
Ex ia type	Radio frequency electromagnetic field radiation immunity	GB/T 17626.3	3V/m, 80%AM (1kHz) , 80MHz~1000MHz	Pass
Ex ia type	Power frequency magnetic field immunity	GB/T 17626.8	50Hz, 100A/m	Pass
Ex ia type	Electrical fast transient pulse group immunity	GB/T 17626.4	±1.0 kV	Pass
Ex d type	Radio frequency electromagnetic field radiation immunity	GB/T 17626.3	10V/m, 80%AM (1kHz) , 80MHz~1000MHz	Pass

## ● Rated conditions-height

2000m above sea level.

At locations above 2000m above sea level, please use a suitable power supply.

## ● Rated conditions-installation position

Anywhere. In a humid environment, the pneumatic connector and exhaust port are not facing upwards, please install correctly

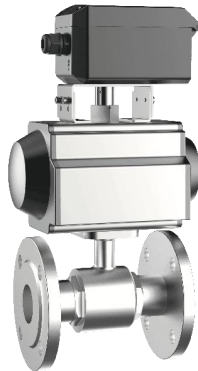
## ● Position feedback module

### For position feedback DC output, 2-wire connection

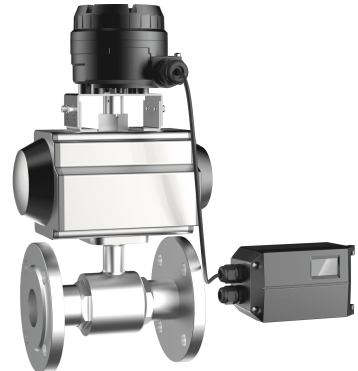
Current output	Terminals OUT1 and OUT2
Output rated signal range	4~20mA, short-circuit proof
Dynamic Range	3.8~20.5mA
External load $R_B$ [k $\Omega$ ]	$\leq (U_{Aux}[v]-12v)I$ [mA]
Transmission error	$\leq 0.5\%$
Temperature effect	$\leq 0.1\%/10K$ ( $\leq 0.1\%/18^\circ F$ )
Resolution	$\leq 0.1\%$
Effective internal capacitance	$C_i$ =Approximately 0
Effective internal inductance	$L_i$ =Approximately 0



Ex d rotary type



Ex ia default rotary type



Ex ia remote rotary type



Ex d separate type



Ex ia separate type

# 2 Advantages & applications

## Advantages

- Simple mounting and one-key automatic commissioning
- Mature and reliable piezo module, imported from Germany
- Simple operation and configuration of the device using 4 buttons and LCD local display
- Numerous functions can be activated(e.g. characteristic curves and limits)
- Negligible air consumption in stationary operation
- Tight closing function
- Fail-freeze function (Optional according to product selection chart)
- One device variant for linear and rotary actuators
- Excellent shock resistance
- External remote sensor as option for extreme ambient conditions
- On-site calibration of 4-20mA input signal can be performed

## Applications

IP6000 positioner application industry :

- Refining/Petrochemical/Nuclear Power/Power Plant
- Paper and glass/water and wastewater industry
- Food & beverage, pharmaceutical industry
- Marine Industry

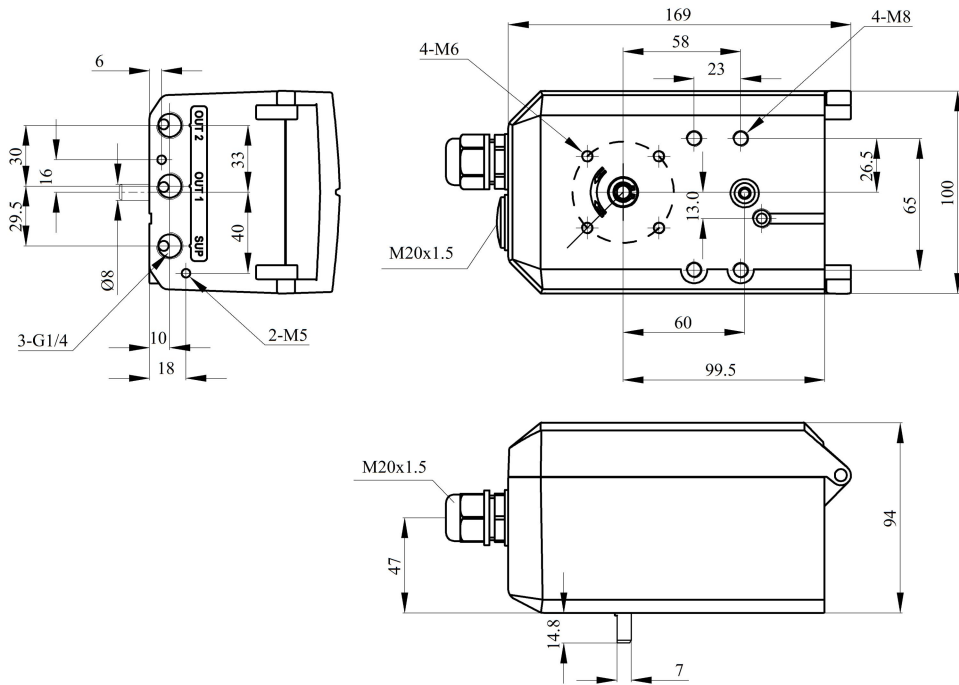
IP6000 positioner application form :

- For single/double acting actuators: aluminum enclosure and flameproof aluminum enclosure
- Used in non-hazardous locations
- Types used in hazardous locations: Intrinsically safe explosion-proof type "Ex ia"  
Flameproof type "Ex d", aluminum flameproof enclosure

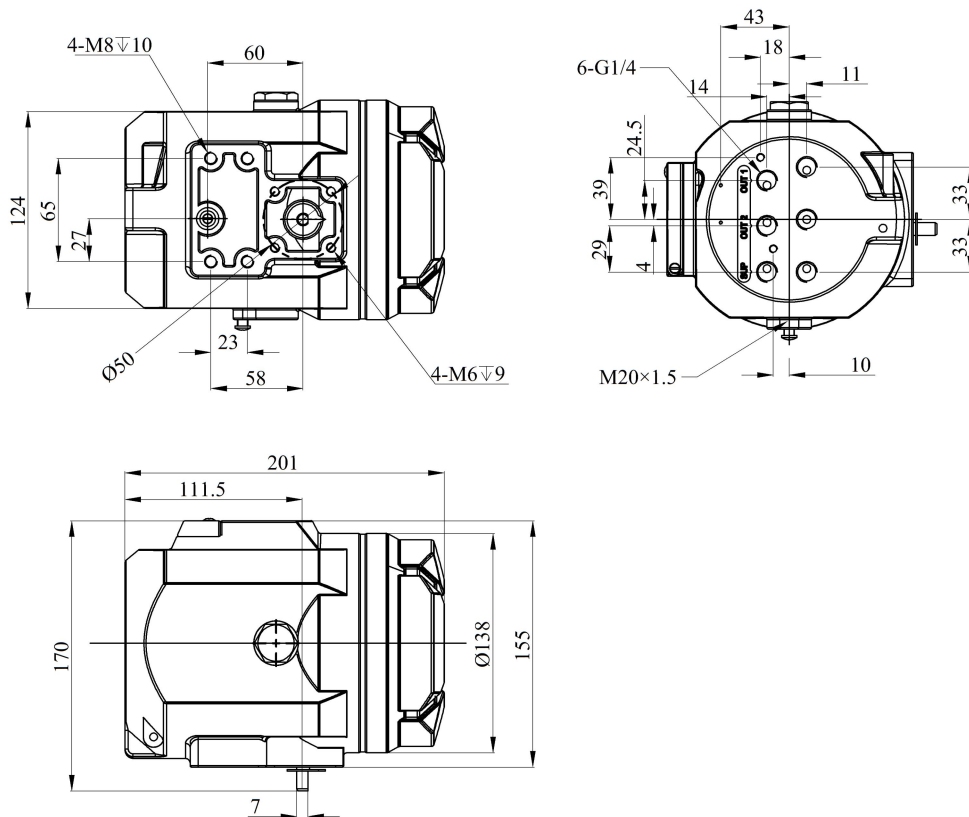


Ex ia remote linear type

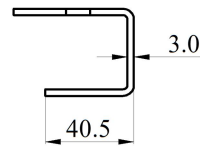
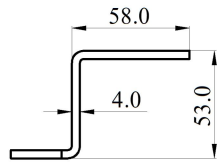
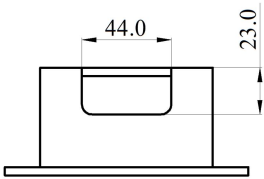
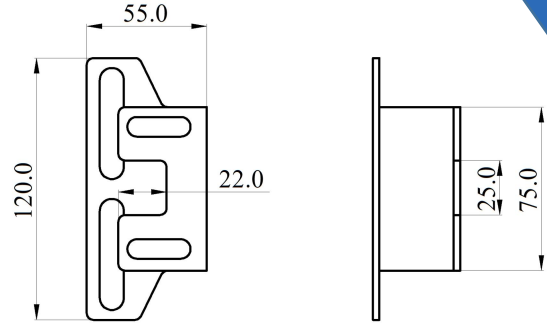
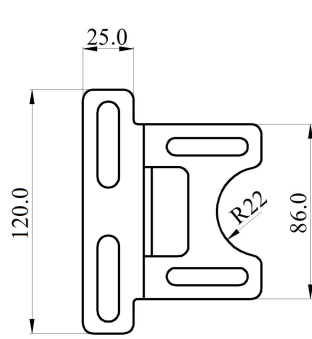
# 3 Mechanical Dimensions



Ex ia type mechanical dimensions

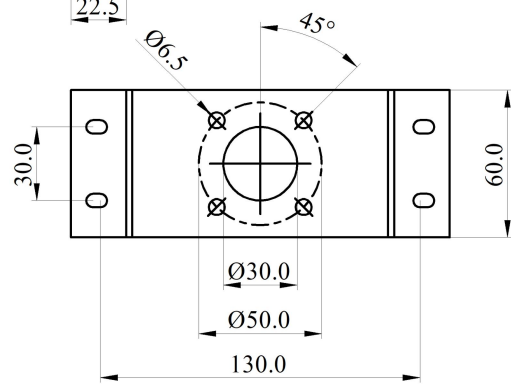
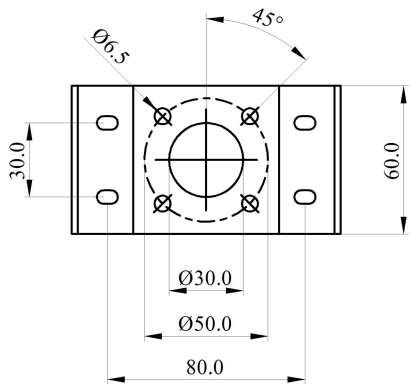
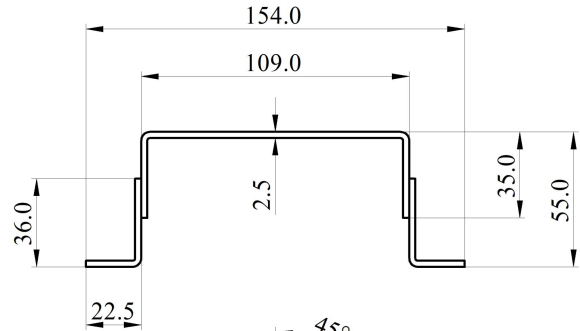
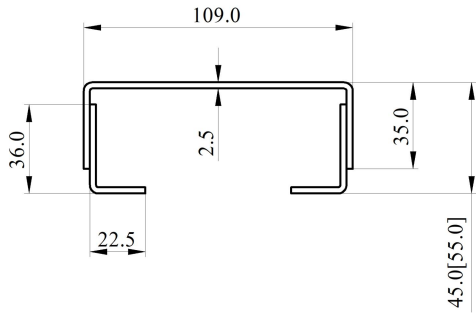


Ex d type mechanical dimensions



Linear mounting bracket

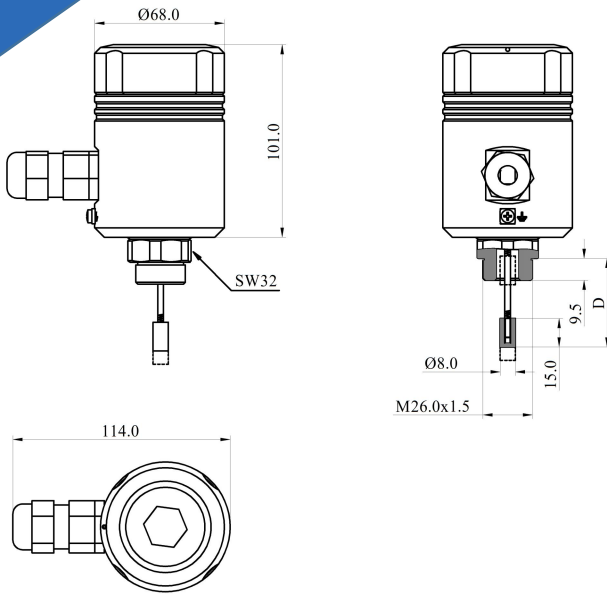
Remote type linear mounting bracket



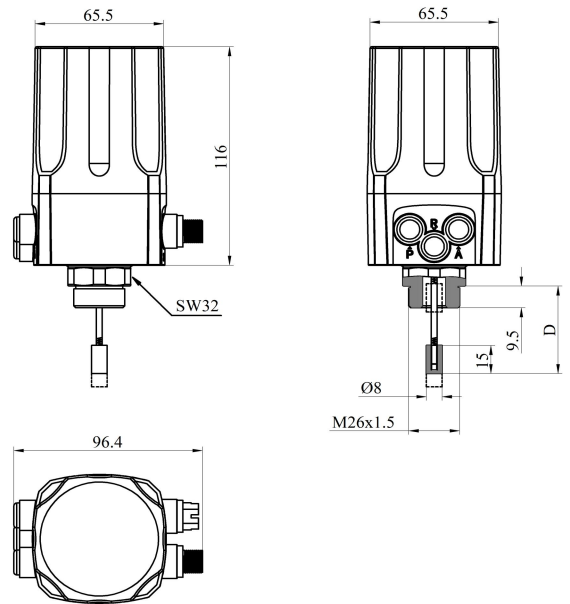
Rotary mounting bracket (Form 1)

Rotary mounting bracket (Form 2)

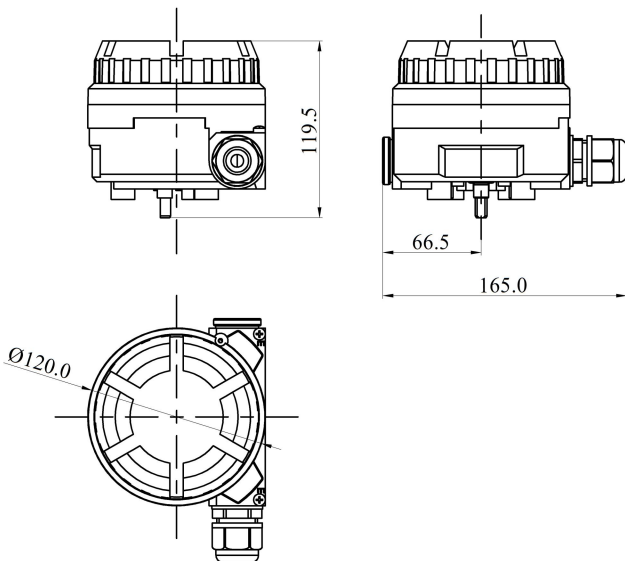
# 3 Mechanical Dimensions



Dimensions of Ex d separate type sensor

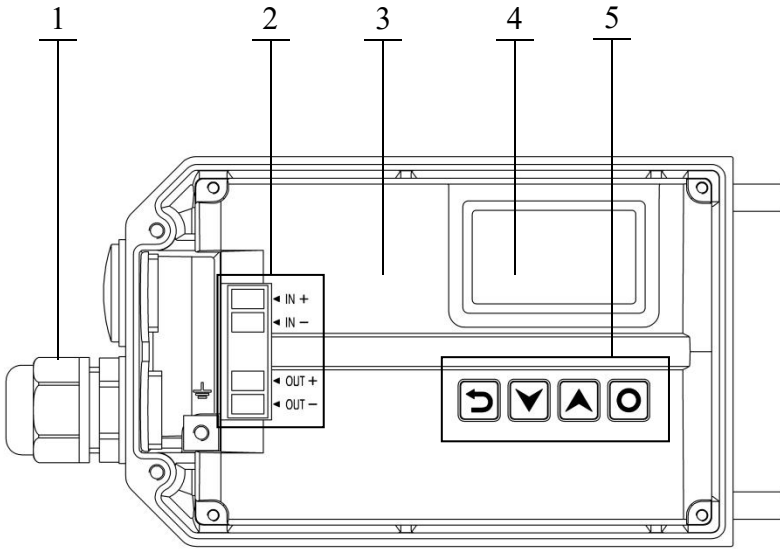


Dimensions of Ex ia separate type sensor



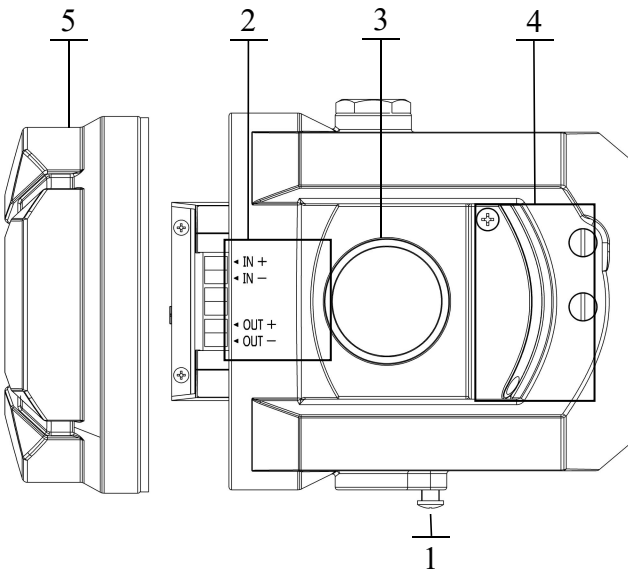
Dimensions of remote type sensor

# 4 Structure



1. Electrical cable access
2. Electrical wiring position
3. Shell
4. LCD screen
5. Buttons

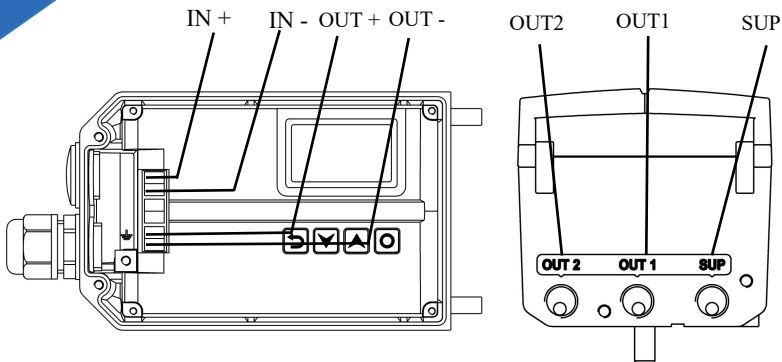
Ex ia positioner structure



1. Electrical cable access
2. Electrical wiring position
3. LCD screen
4. Buttons
5. End cover

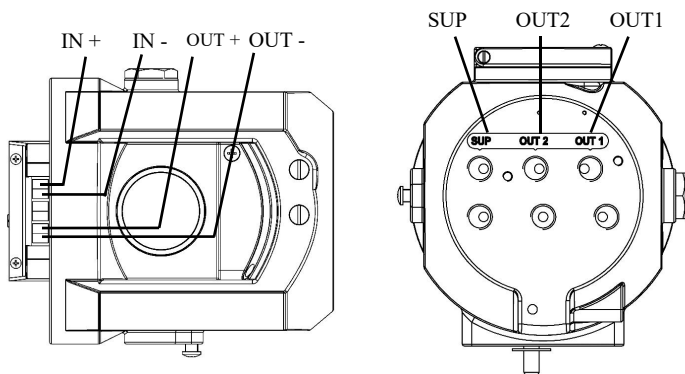
Ex d positioner structure

# 5 Electrical & pneumatic connections, wiring diagram



Ex ia type

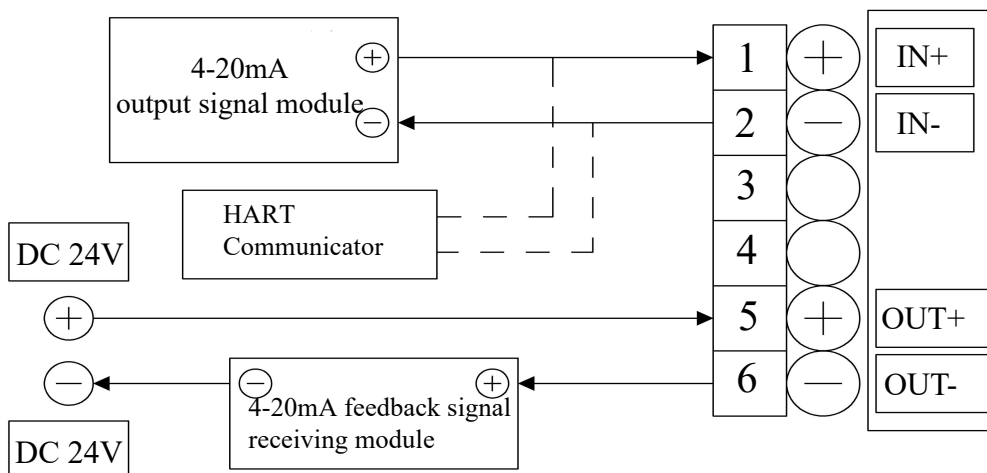
Pneumatical	Description
SUP	Air supply input
OUT1	Pilot air outlet 1
OUT2	Pilot air outlet 2

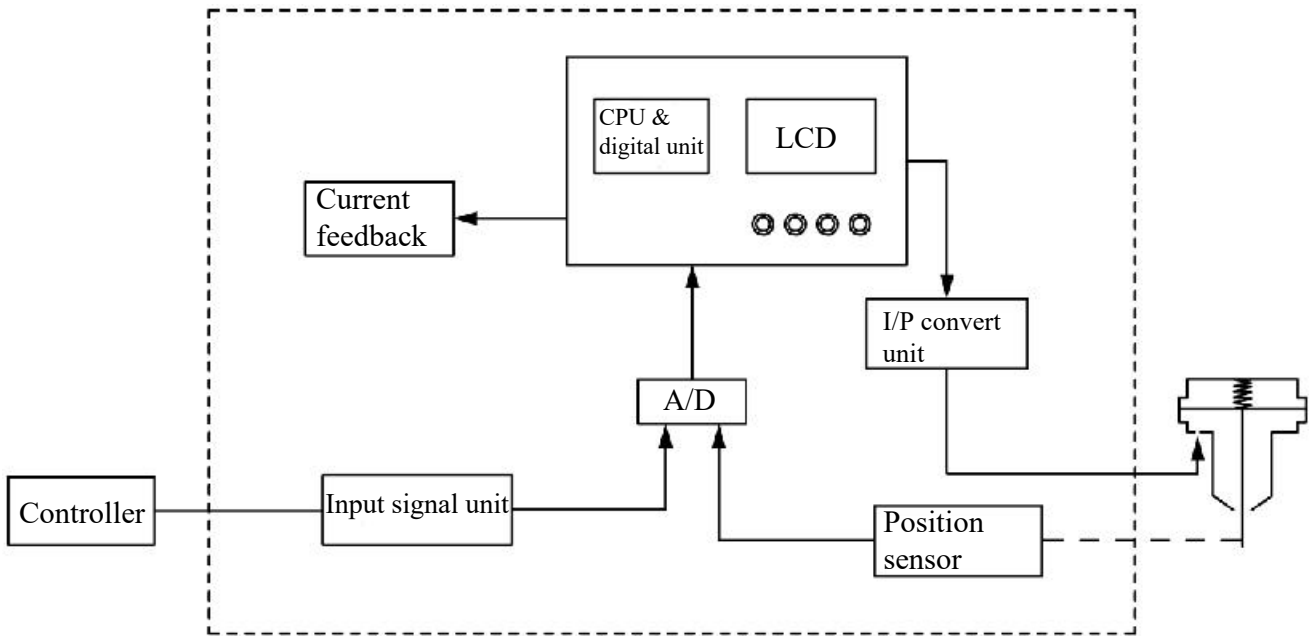


Ex d type

Electrical	Description
IN+	4-20 mA input signal +
IN-	4-20 mA input signal -
OUT+	Feedback signal module 18-30 V DC +
OUT-	Feedback signal module 4-20mA output

## Wiring diagram





### Additional Software Functions

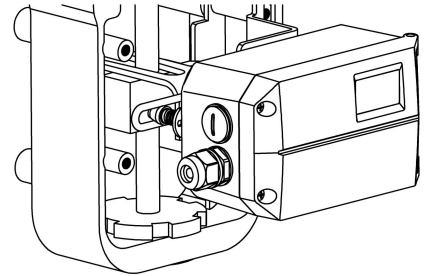
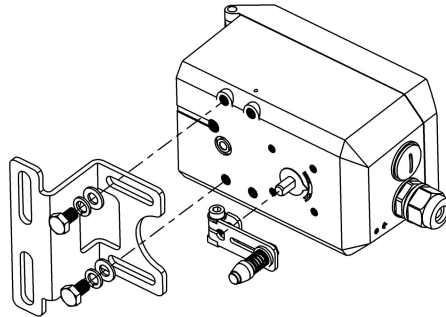
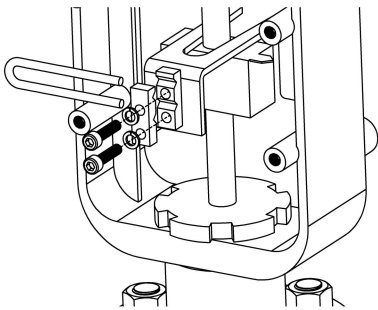
- Calibrating the input signal.
- Setting and selection of characteristic curves
- Calibrating the set-point signal.
- Selection of signal direction.
- Tight closing function
- Selection of stroke direction.
- Stroke limit function
- Reset function

### Advantages

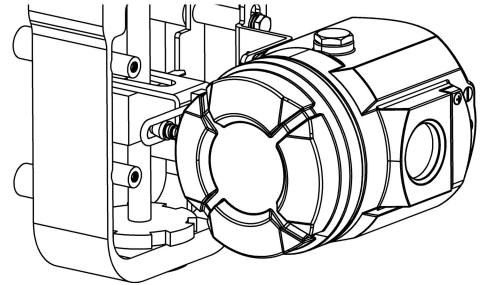
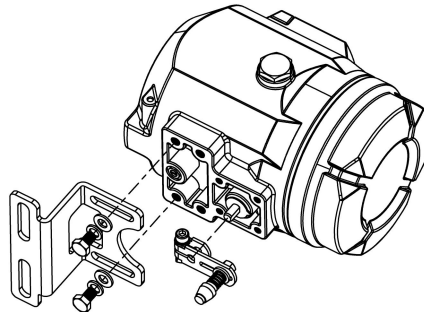
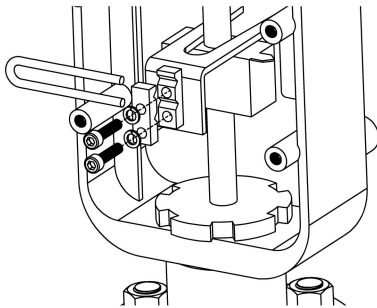
The IP6000 series intelligent valve positioner uses a microprocessor and a new type of piezo valve to replace the nozzle and baffle pressure regulating system in the traditional positioner to realize the regulation and control of the output pressure. The control of the input signal of the valve opening and the feedback signal of the valve position is realized by CPU calculation processing. The piezo valve can release a short control pulse due to its small mass, thereby achieving high precision, and the piezo valve consumes air only when the valve is deviated and performing adjustment actions, so there is a low consumption.

## Linear actuator mounting components :

1. U-shaped rod\*1
2. Clamping assembly\*1
3. M6 hexagon socket screw\*2
4. M6 spring washer\*2
5. Feedback lever\*1
6. M6 hexagon socket bolt\*1
7. Linear mounting bracket\*1
8. M8 hexagon head bolt\*2
9. M8 spring washer\*2
10. M8 flat washer\*2



Ex ia linear type

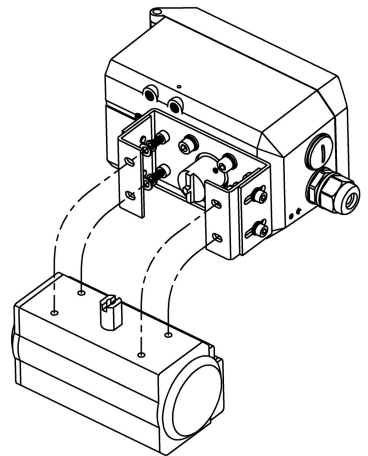
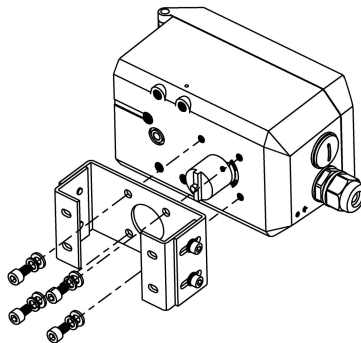
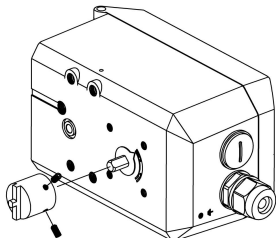


Ex d linear type

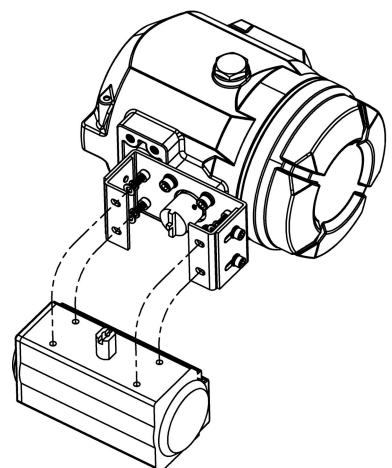
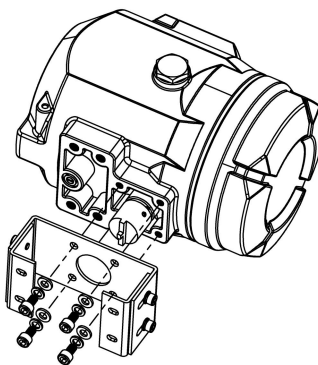
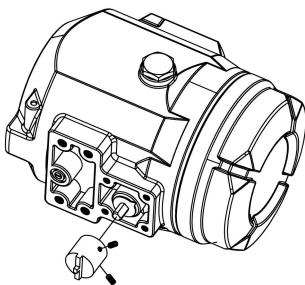
# 7 Mounting components

Linear actuator mounting components:

1. Adapter\*1
2. Hexagon socket set screw\*4
3. Rotary mounting bracket\*1
4. M6 flat washer\*4
5. M6 spring washer\*4
6. M6 hexagon socket screw\*4
7. M5 hexagon socket screw\*4
8. M5 spring washer\*4
9. M5 flat washer\*4



Ex ia rotary type



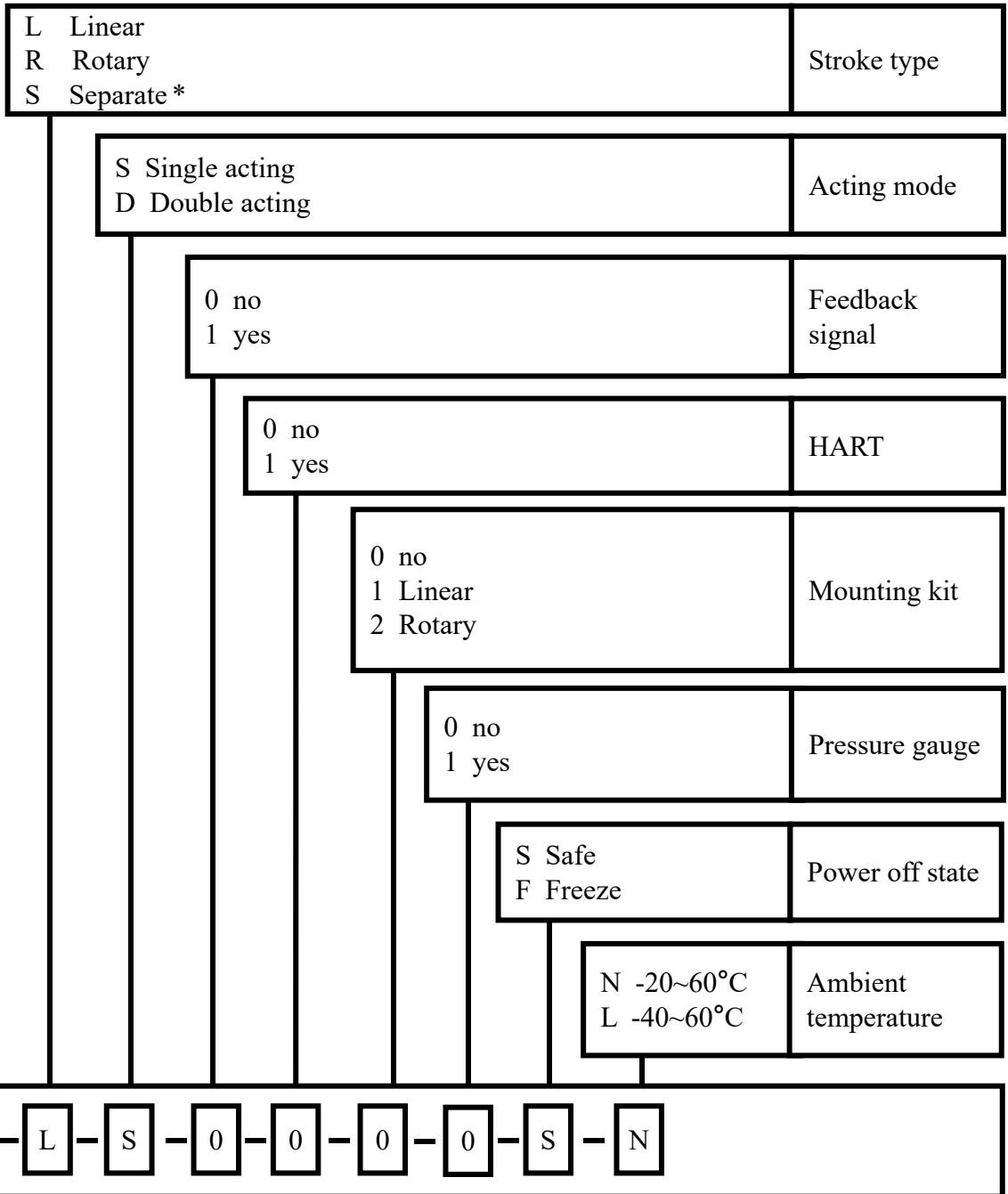
Ex d rotary type

L Normal linear FL Remote linear R Normal rotary FR Remote rotary S Separate *	Stroke type
S Single acting D Double acting	Acting mode
n No explosion i Ex ia IIC T4/T6 Ga	Explosion level
0 no 1 yes	Feedback signal
0 no 1 yes	HART
0 no 1 Linear Bracket 2 Rotary Bracket	Mounting Bracket
0 no 1 yes	Pressure gauge
S Safe F Freeze	Power off state
N -20°C L -40°C	Lowest ambient temperature
IP6000 - L - S - n - 0 - 0 - 0 - 0 - S - N	

**Remark:**

In **Stroke type** options, the option **S** marked with \* does not support **Lowest ambient temperature** option **L**.

# 8 Technical specifications (Ex d)



**Remark:**

In **Stroke type** options, the option **S** marked with \* does not support **Lowest ambient temperature** option **L**.